INSTALLATION GUIDE

2021 - CURRENT CHEVROLET TAHOE SELF SUPPORTING GUNRACK BASE 4GRK572120



STRONG. RELIABLE. SECURE.

THESE COMPONENTS ARE REQUIRED TO INSTALL THE SELF SUPPORTING GUNRACK BASE



I. The following tools will be required to complete the installation

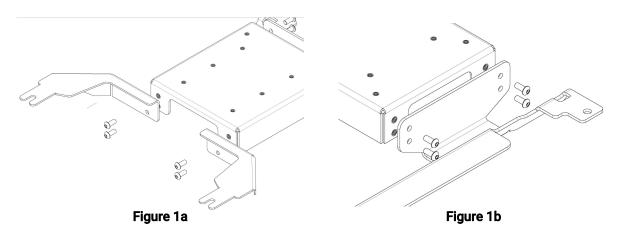
- A. 3/16" Hex drive
- B. T50 Torx

II. Read all instructions and refer to the Parts List to ensure all parts were received.

WARNING: Locate all wiring, fuel lines, brake lines, coolant lines, and refrigerant lines before drilling any holes or installing any self-drilling fasteners.

III. Assemble the Base

- A. Locate the Driver Front Leg [3GRK572121] and (2) Button Head screws [3X149].
- B. Align the Driver Front Leg with the corresponding holes on the driver side of the Base as shown in Figure 1a. Ensure that the two widest holes are opposite the front legs (refer to exploded view on the last page).
- C. Using a 3/16" Hex drive install the (2) screws gathered in step A.
- D. Repeat steps A C on the passenger side of the base using the Passenger Front Leg [3GRK572122] and (2) Button Head screws [3X149].
- E. Locate the Rear Bracket [3GRK572130] and the remaining (4) Button Head screws [3X149].
- F. Align the Rear Bracket with the corresponding holes in the Base as shown in Figure 1b.
- G. Using a 3/16" Hex drive install the (4) screws gathered in Step E.



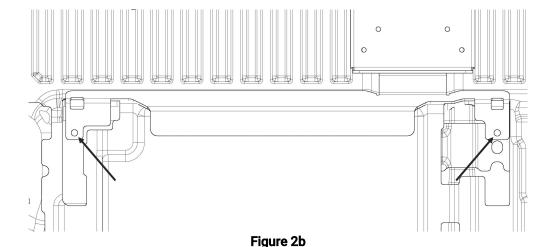
IV. Install the Base

- A. Using a T50 Torx drive remove the rear inboard bolts from the front driver and passenger seats.
- B. Continuing with the T50 Torx drive remove the (5) fasteners attaching the driver side portion of the second row seat. The seat can be flipped into the cargo area or removed for easier installation of the gunrack.
- C. Insert the tabs of the Front Legs into the driver and passenger front seat rails (Fig. 2a) then lower the rear of the assembly into position. The holes in the Rear Bracket should align with the front seat bolts for the driver side second row seats (Fig. 2b).
- D. Loosely reinstall the (7) OEM bolts removed in steps A and B back into their respective holes starting with the (4) bolts that hold the gunrack in place. Reapply thread locker to OEM bolts as necessary.





Figure 2a

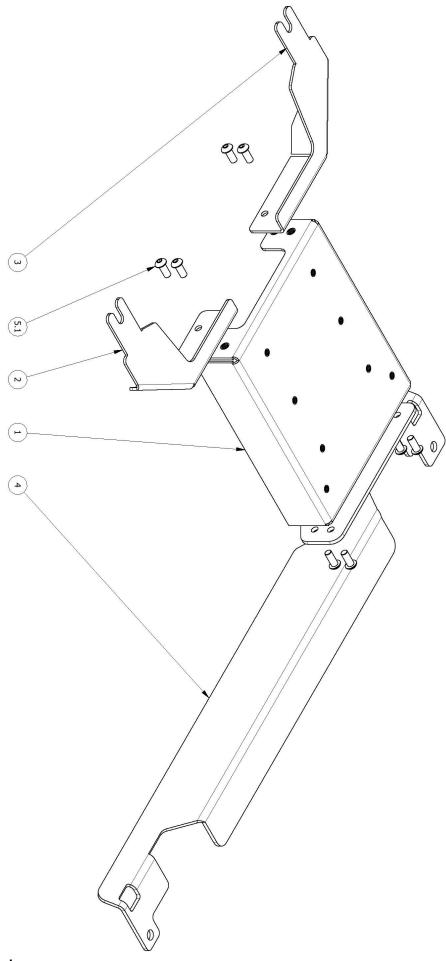


Installation complete

The Self-Supporting Gunrack Base is now installed and ready for a gunrack to be attached.

Note: To unfold the driver side second row seat lift up on the backrest until resistance is met and then pull the slide handle to allow the seat to slide backwards and continue to fully unfold.

If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.



ITEM QTY	1 QTY	PART NUMBER	REVISION NUMBER	PARTS LIST
<u>1</u>	w	3GRK572120	A	SELF SUPPORTING BASE WELDMENT
ь		3GRK572121	В	SELF SUPPORTING DRIVER FRONT LEG WELDMENT
_	1	3GRK572122	В	SELF SUPPORTING PASSENGER FRONT LEG WELDMENT
4	н	3GRK572130	А	SELF SUPPORTING REAR BRACKET
ъ	1	4GRK572121	A	21 TAHOE GVM HARDWARE KIT
5.1	8	3X149		5/16-18 X 3/4 RSHCS RK