

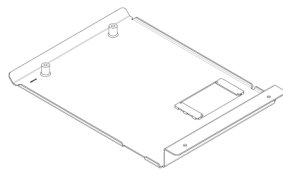
INSTALLATION GUIDE

**2018 - Current Dodge Durango
SUBFRAME SKID PLATE
SK67DUR18**

Pro-gardTM
PRODUCTS LLC.

STRONG. RELIABLE. SECURE.

**THESE COMPONENTS ARE REQUIRED
TO INSTALL THE SUBFRAME SKID PLATE**



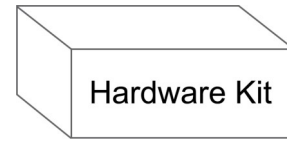
3SK6718-01



3SK6718-02



4SKHK6718-01



4SKHK6718-02

I. The following tools will be required to complete the installation

- A. 13mm Socket with Ratchet
- B. 10mm Socket or Wrench
- C. 3/32" hex key

II. Read all instructions and refer to the last page to ensure all parts were received

WARNING: *Locate all wiring, fuel lines, brake lines, coolant lines, and refrigerant lines before drilling any holes or installing any self-drilling fasteners.*

III. Disassembly

- A. Remove any factory protection plates that are underneath the front subframe.
- B. Remove any factory u-nuts that are in the positions other than those indicated in Figure 1.

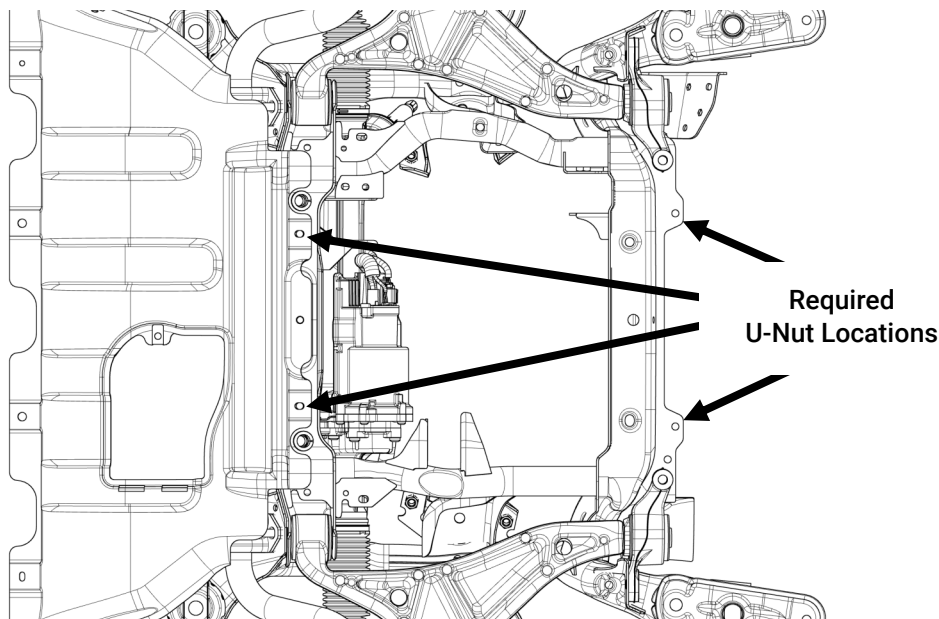


Figure 1

IV. Installation

- A. Ensure u-nuts are installed in the (4) locations indicated in Figure 1 on the previous page. New u-nuts [3X273] are provided if the OEM u-nuts are not present or are not in a serviceable condition.
- B. Prepare the hardware near the locations where it will be needed. The (2) longer hex bolts [3X272] go towards the front of the vehicle and the (2) shorter hex bolts [3X271] go towards the rear of the vehicle.



Figure 2

- C. Orient the skid plate [3SK6718-01] with the small, angled flange facing towards the front of the vehicle (Fig 2).
- D. Lift the skid plate into position, align the holes with the respective u-nuts, and loosely attach the skid plate using the (4) bolts prepared in step B. The front (2) bolts should go through the skid plate, the front splash tray, and then into the u-nuts attached to the subframe.
- E. Tighten all (4) hex bolts.
- F. Apply medium strength thread locker to the (4) flat head socket screws [3X270]. Place the access panel [3SK6718-02] into the hole in the skid plate and secure using the (4) screws (Fig 3). Apply medium strength thread locker every time these screws are installed.

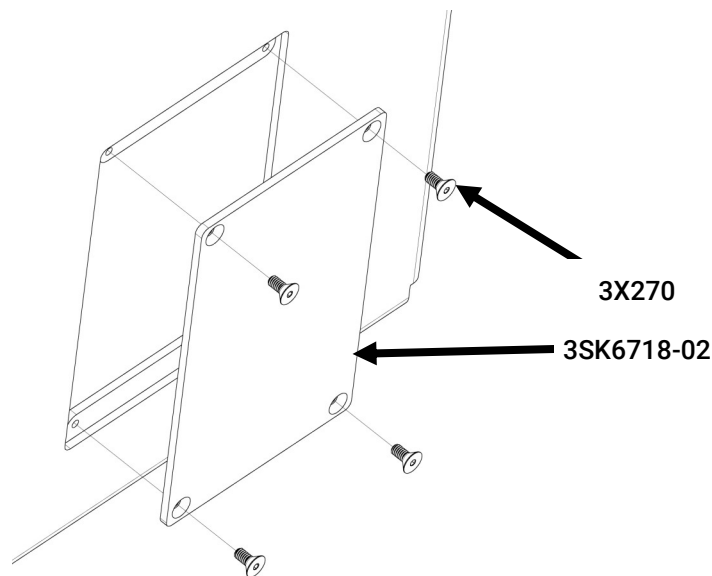


Figure 3

Installation complete

If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	1	3SK6718-01 SUBFRAME SKID PLATE WELDMENT
2	1	3SK6718-02 SUBFRAME ACCESS PANEL
3	4	3X270 8-32 X 3/8 FSHCS STAINLESS
4	4	3X273 M8-1.25 U-NUT 14.5MM
5	2	3X271 M8-1.25 X 30 HFB
6	2	3X272 M8-1.25 X 55 HFB

