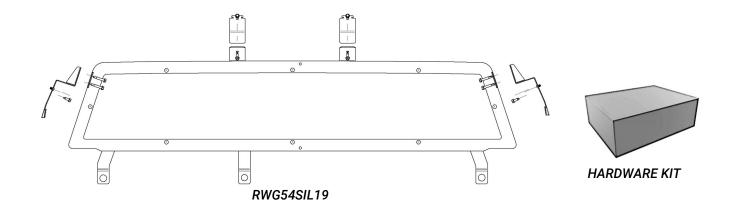
INSTALLATION GUIDE

2019 - CURRENT CHEVROLET SILVERADO REAR WINDOW GUARD RWG54SIL19



STRONG. RELIABLE. SECURE.

THESE COMPONENTS ARE REQUIRED TO INSTALL THE REAR WINDOW GUARD



- I. The following tools will be required to complete the installation
- II. Read all instructions and refer to the second to last page to ensure all parts were received
- A. 7/16" socket
- B. 7/16" open ended wrench
- C. 3/16" Allen wrench
- D. 1" hole saw
- E. 10mm socket
- F. 7mm socket

- G. Centering punch
- H. 3/16" drill bit
- I. Trim removal tools

WARNING:

Locate all wiring, fuel lines, brake lines, coolant lines, and refrigerant lines before drilling any holes or installing any self-drilling fasteners.

III. Preparation

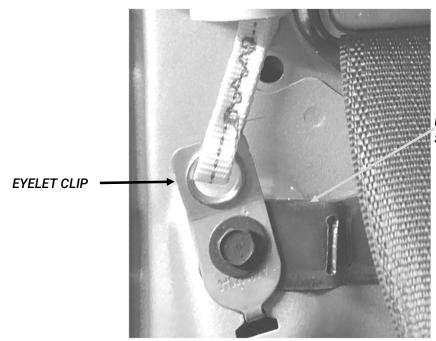
- A. Remove rear seat. (Fig. 1)
- B. Remove upper C-pillar trim by prying with trim tool.



Figure 1

X. Install Rear Window Guard

A. Remove lower tether eyelet clip using 7mm socket and remove trim. (Fig. 2)



UPPER BRACKET 3RWG541914 SHOWN UNDER CLIP

Figure 2

- B. Locate upper bracket [3RWG541914] by inserting threaded locator in seat belt hole feature and re-fasten the eyelet clip over the bracket to secure. (Fig. 3)
- C. Drive self drilling screw [3X162] at the rearward hole. Use 7/64" dia drill for pilot hole if required.
- D. Re-install upper C-pillar trim.
- E. Repeat for the opposite side.

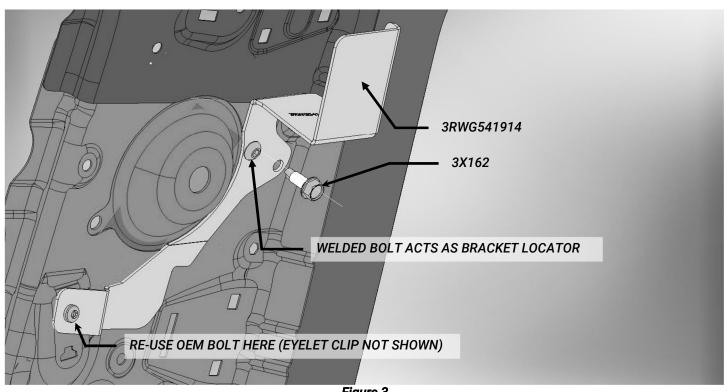


Figure 3

- I. <u>Loosen headliner</u> above rear window to access vehicle sheet metal.
- J. Locate (2) upper headliner brackets [3RWG541903] by centering bracket tabs with surface between oval features and fasten with (2) self-drilling screws [3X162] (Fig. 4)
- K. Re-install headliner and upper trim.

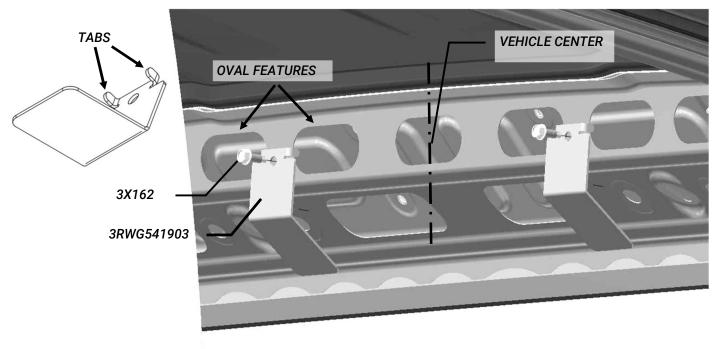


Figure 4

- L. Remove lower (3) 18mm OEM bolts and seat back/tie down OEM brackets.
- M. Install frame [RWG54SIL19] by aligning to lower bolt holes and fastening loosely using the OEM bolts. (Fig. 5)
- N. Drive (4) 1-1/2" long self drilling screws [3X47] into upper corner brackets thru trim. (Fig. 6)

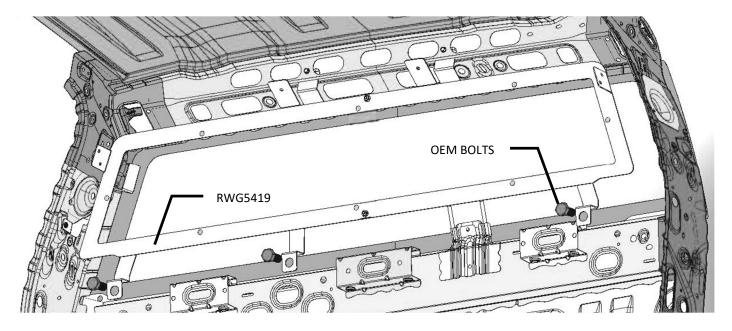


Figure 5

- O. Drive (2) self drilling screws [3X162] thru headliner upper brackets at center. (Fig. 6)
- P. Remove lower OEM bolts, <u>re-install tie down brackets</u> over frame brackets and tighten lower OEM bolts. (Fig 6)
- Q. Re-install lower seat assembly without seat back and leave out first bolt right of seat split.

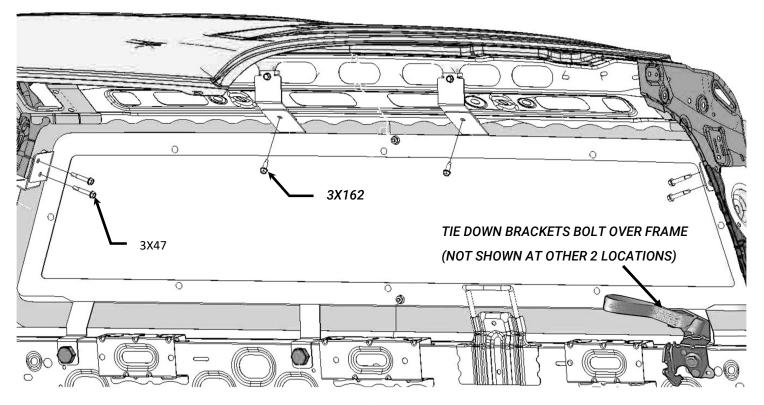


Figure 6

XII. Finishing Steps

A. Ensure all fasteners installed in this installation are tight and all panels secure..

Installation complete

If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

