## **INSTALLATION GUIDE**

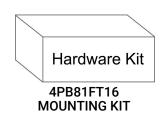
PUSH BUMPER
PB81FT16 HD
2016+ FORD F-150 4-DOOR



STRONG. RELIABLE. SECURE.

# THESE COMPONENTS ARE REQUIRED TO INSTALL THE HD PUSH BUMPER





## I. The following tools will be required to complete the installation

A. 15mm socket

C. 3/4" socket

E. Impact gun

B. 3/4" wrench

D. Socket wrench

## II. Read all instructions and refer to the last page to ensure all parts were received

**WARNING:** 

Locate all wiring, fuel lines, brake lines, coolant lines, and refrigerant lines before drilling any holes or installing any self-drilling fasteners.

#### III. Removal of OEM Front Tow Hooks

- A. Locate and remove the OEM front tow hooks from the front of each frame rail by removing two bolts from below on each side with a 15mm socket.
- B. Keep the bolts nearby for reinstallation.

## IV. Installing the Push Bumper Mounting Brackets

- A. Place the mounting bracket [3PBK8116-03D] against the bottom of the driver side frame rail and attach using the OEM bolts and nuts. Leave bolts loose for alignment of the push bumper.
- C. Repeat for the passenger side using the passenger mounting bracket [3PBK8116-03P].
- D. The bolts installed in this section will be tightened later.

## V. Push Bumper Installation

- A. Carefully align the four holes located on each side of the lower portion of the push bumper [4PBTHD] with both mounting brackets [3PBK8116-03P & D] four hole locations. Utilize the four hole locations in the lower, rearward positions. Secure the push bumper to the brackets using the provided (8) [3X212] 1/2-13X1-1/2" bolts and (8) [3X220] 1/2-13 nuts. (see next page)
- B. Tighten all fasteners and ensure push bumper is securely mounted to the vehicle.

## Installation complete

If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

