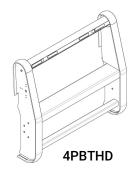
INSTALLATION GUIDE

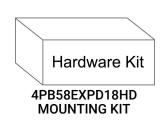
PUSH BUMPER
PB58EXPD18HD
2016-2020 FORD EXPEDITION



STRONG. RELIABLE. SECURE.

THESE COMPONENTS ARE REQUIRED TO INSTALL THE HD PUSH BUMPER





I. The following tools will be required to complete the installation

A. 15mm socket

C. 3/4" socket

E. Impact gun

B. 3/4" wrench

D. Socket wrench

II. Read all instructions and refer to the last page to ensure all parts were received

WARNING:

Locate all wiring, fuel lines, brake lines, coolant lines, and refrigerant lines before drilling any holes or installing any self-drilling fasteners.

III. Removal of OEM Front Tow Hooks

- A. Locate and remove the OEM front tow hooks from the front of each frame rail by removing two bolts from below on each side.
- B. Keep the bolts and nut assemblies nearby for reinstallation.

IV. Installing the Push Bumper Mounting Brackets

- A. Place the mounting bracket [3PBK8116-03D] against the bottom of the driver side frame rail and attach using the OEM bolts and nuts if applicable. If nuts were not captive in the frame rails, use the Stud Backer Plate Assembly [3PB5818-01] included in the hardware kit with the provided (4) [3X202] 1/2-13 nuts. Leave bolts loose for alignment of the push bumper.
- C. Repeat for the passenger side using the passenger mounting bracket [3PBK8116-03P] and associated hardware.
- D. The fasteners installed in this section will be tightened later.

V. Push Bumper Installation

- A. Carefully align the four holes located on each side of the lower portion of the push bumper [4PBTHD] with both mounting brackets [3PBK8116-03P & D] four hole locations. Utilize the four hole locations in the upper, forward positions. Secure the push bumper to the brackets using the provided (8) [3X212] 1/2-13X1-1/2" bolts and (8) [3X220] 1/2-13 nuts. (see next page)
- B. Tighten all fasteners and ensure push bumper is securely mounted to the vehicle.

Installation complete

If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

