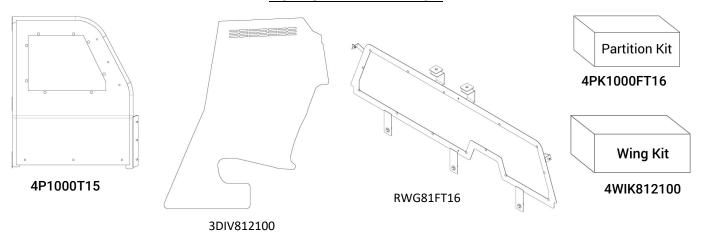
## **INSTALLATION GUIDE**

2021+ F-150 SuperCrew P1000 PRO-CELL P1000FT21A



STRONG, RELIABLE, SECURE,

# THESE COMPONENTS ARE REQUIRED TO INSTALL PARTITION



## I. The following tools will be required to complete the installation

A. 3/16" drill bit

C. 3/8" socket

E. 7/16" Socket

- B. 3/16" Allen Wrench
- D. 1" hole saw

F. Trim removal tools

## II. Read all instructions and refer to last page to ensure all parts were received.

**WARNING:** Locate All wiring, fuel lines, brake lines, coolant lines, or refrigerant lines before drilling any holes or installing any self-drilling fasteners.

#### III. B-Pillar Bracket Installation

- A. Locate and remove the lower part of the B-pillar trim to access the sheet metal body.
- B. Locate the B-pillar bracket [3P8116P]. Rearward flanges will wrap around B-pillar and top of bracket will be up against the upper trim (Figure 1).
- C. Drive in (4) self-tapping screws [3X162]. If required, use a 3/16" drill bit for pilot hole.

#### IV. B-Pillar Trim Modification and Re-installation

- A. Use the template supplied on the last page to mark the three hole locations in each of the trim panels.
- B. Using 1" hole saw, drill the holes marked in the previous step.
- C. Re-install the B-pillar trim.

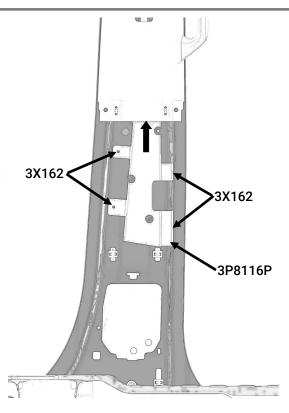


Fig. 1

## V. Mounting Plate Installation

A. Locate passenger mounting plate [3PK8116-02P] aligning the (3) plate holes the (3) standoffs protruding through the B-pillar trim and loosely fasten with (3) 5/16-18 button head screws [3X149] (Figure 2).

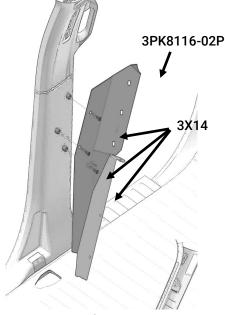


Fig. 2

#### VI. Install Center Bracket and Partition

- A. Loosen back the two OEM bolts at the rear of the center console, then push and lift on backside of the console to slide center bracket [3PK8116-14] to engage console bolts, then tighten. (Figure 3)
- B. Place the partition [4P1000T15] into vehicle and fasten to mounting plate using [3X36] screws and [3X16Z] whiz nuts . (Figure 4) NOTE: Partition window portion will be at an angle of approximately 10 degrees.
- C. Fasten partition to center support [3PK8116-14] using [3X82] screws and [3X16Z] whiz nuts. These fasteners will be removed when installing the divider.

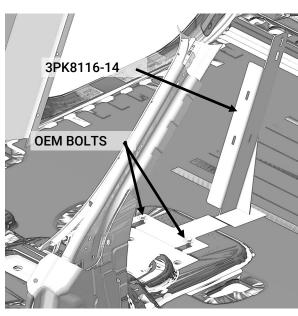
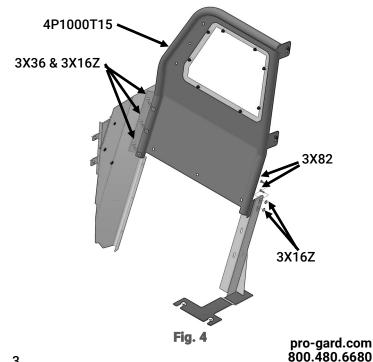
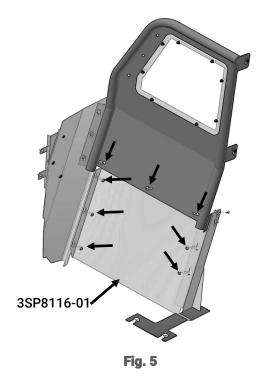


Fig. 3



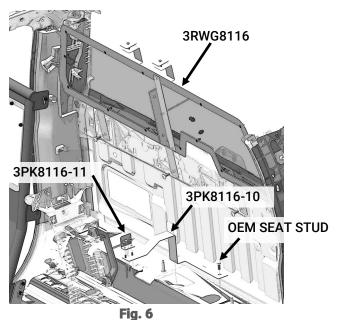
#### VII. Lower Extension Panel

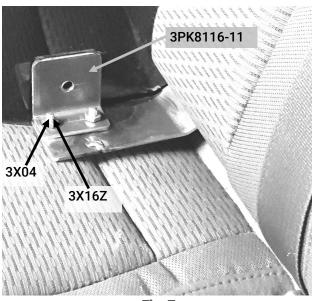
A. Install lower extension panel [3SP8116-01] to backside of partition and fasten to partition, center mounting bracket and partition mounting plate using (8) [3X36] carriage bolts and (8) [3X16Z] whiz nuts. (Figure 5)



## **VIII. Window Guard and Seat Bracket Installation**

- A. Remove rear seats and install the rear window guard [3RWG8116] per instructions provided. (Figure 6)
- B. Install seat bracket [3PK8116-10] by inserting it between the rear seat and seatback and fasten to the floor using the OEM seat stud. (Figure 6)
- C. With seat returned and seatback up, fasten divider angle bracket [3PK8116-11] using (2) 1/4-20 x 5/8" machine screws [3X04] against seat and up through bracket and (2) 1/4-20 whiz nuts [3X16Z] (Figure 7)





#### IX. Partition Adjustment

- A. Adjust the partition forwards or backwards until in position. Tighten the (3) fasteners holding the partition to the mounting plates using a 7/16" socket. These are the fasteners that were loosely installed in section "VI, step C".
- B. Have a second person push forward on the top of the partition while the first person uses a 3/16" Hex wrench to tighten the (3) button head screws holding the mounting plates to the B-pillar brackets. These are the fasteners that were loosely installed in section "V, step C". This step will slightly rotate the partition causing it to fit tighter against the headliner.
- C. Adjust the Lower Extension Panels to achieve the desired fitment and then tighten all the relevant fasteners using a 7/16" socket.

#### X. Install Divider

- A. Insert divider [3DIV812100] through passenger door and position.
- B. Examine alignment of the profile and adjust to fit.
- C. Transfer drill through bracket mounting holes and divider at the (7) locations shown (Figure 8)
- D. Fasten using [(7) 3X82] screws and (7) [3X16Z] whiz nuts.

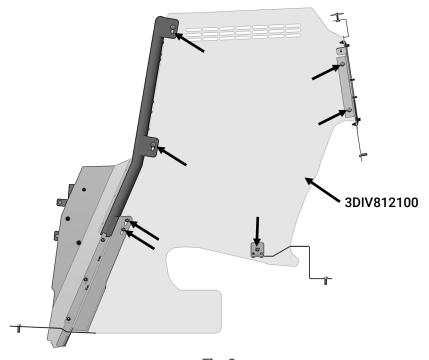


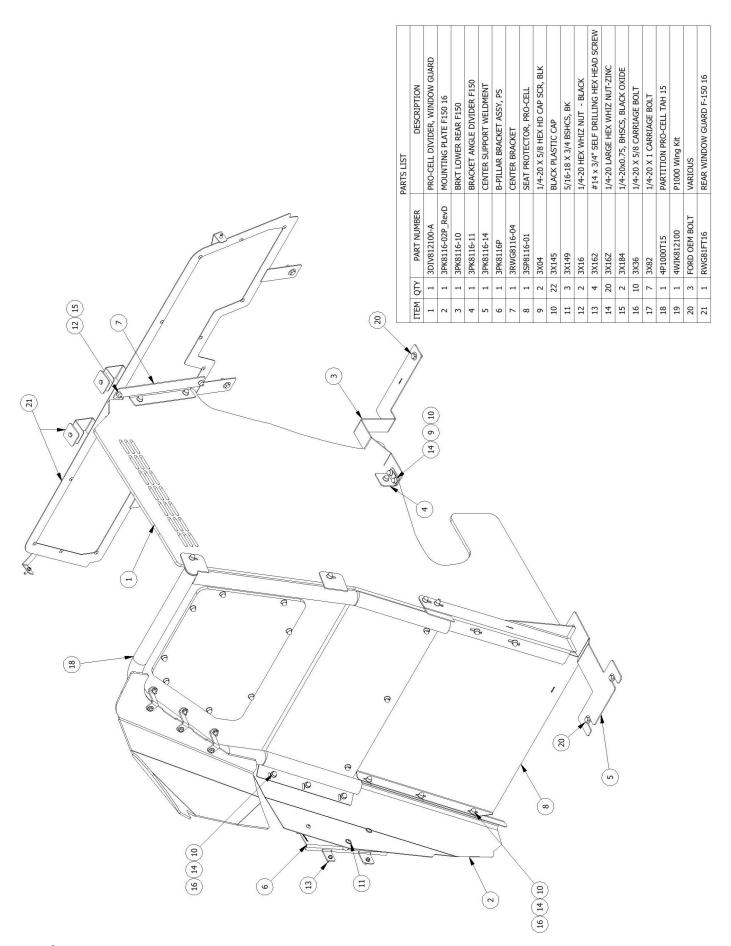
Fig. 8

## **XI. Finishing Steps**

- A. Ensure all fasteners are tight and all panels secure.
- B. Install the wings according to the instructions included with them.
- C. Place plastic caps [3X145] over all fasteners protruding from the partition.

## Installation complete

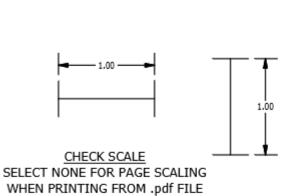
If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

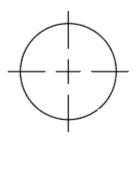




## DIRECTIONS

- 1. CUT ALONG DASHED LINES
- 2. REMOVE THE B-PILLAR TRIM AND PLACE TEMPLATE INSIDE, ALIGNING CUT-OUT AREAS WITH THE CORRESPONDING FEATURE SHOWN
- 3. CENTER PUNCH 3 HOLE LOCATIONS THRU TEMPLATE AND DRILL/CUT 1" DIA HOLE
- 4. REINSTALL TRIM PANELS OVER TOP OF THE B-PILLAR BRACKETS





2016+ F-150 B-PILLAR TRIM TEMPLATE PASSENGER SIDE

