

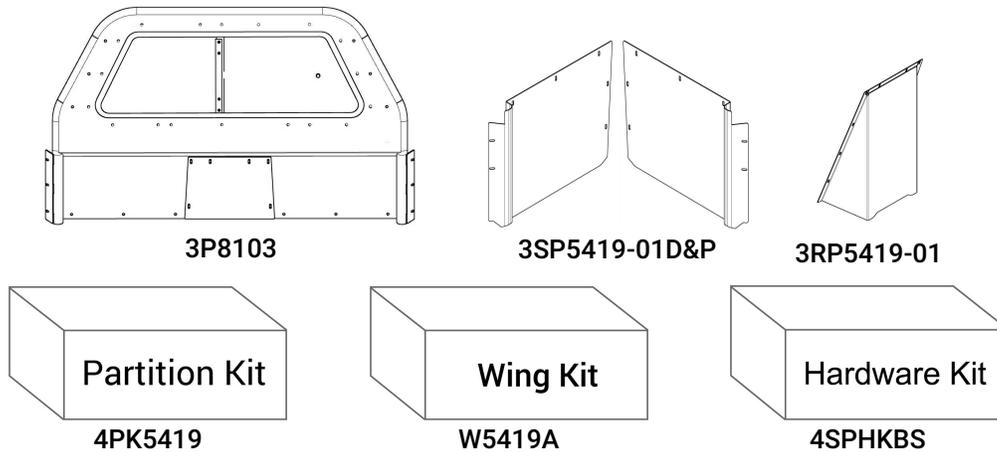
# **INSTALLATION GUIDE**

**2019 - CURRENT  
CHEVROLET SILVERADO 1500  
SPACE SAVER PARTITION  
PRPSP54XXSIL19**

**Pro-gard**<sup>TM</sup>  
PRODUCTS LLC.

**STRONG. RELIABLE. SECURE.**

**THESE COMPONENTS ARE REQUIRED  
TO INSTALL THE SPACE SAVER PARTITION**



**I. The following tools will be required to complete the installation**

- |                            |                |                       |
|----------------------------|----------------|-----------------------|
| A. 7/16" socket            | D. 1" hole saw | G. Centering punch    |
| B. 7/16" open ended wrench | E. 10mm socket | H. 3/16" drill bit    |
| C. 3/16" Allen wrench      | F. 7mm socket  | I. Trim removal tools |

**II. Read all instructions and refer to the second to last page to ensure all parts were received**

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**WARNING:** *Locate all wiring, fuel lines, brake lines, coolant lines, and refrigerant lines before drilling any holes or installing any self-drilling fasteners.*

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**III. B-Pillar Preparation**

- A. Remove the front and rear passenger door sill plates. The front sill plate is part of to the lower A-pillar trim.
- B. Remove the front and rear passenger door seal rubbers around the B-pillar.
- C. Use a trim removal tool to open the plastic case at the base of the seatbelt near the seat. Remove the now exposed bolt using a 10mm socket and unclip the seatbelt to allow the B-pillar trim to be fully removed.
- D. Loosen the passenger rear grab handle by removing the two bolts located near the handle using a 10mm socket.
- E. Remove the bolt underneath the cover marked "airbag" located at the top of the B-pillar.
- F. Remove the passenger upper b-pillar trim.
- G. Remove the passenger lower b-pillar trim. There are (5) clips that hold the trim to the vehicle.
- H. Repeat on the driver side of the vehicle.

## IV. B-Pillar Bracket Installation

- A. Place the passenger B-pillar bracket [3PK5419-01P] against the vehicles B-pillar.
- B. Align the top of the bracket with the top of the slot shown in Figure 1. The bottom of the B-pillar bracket should be just below the top of a large hole near the bottom of the B-pillar.
- C. Use a centering punch to mark the centers of the four holes in the b-pillar bracket onto the vehicles b-pillar then remove the b-pillar bracket.
- D. Use a 3/16" drill bit to pre-drill the holes that were marked in the previous step.
- E. Place the b-pillar bracket back into position on the vehicle and secure using (4) self tapping screws [3X162].
- F. Repeat on the driver side using the driver B-pillar bracket [3PK5419-01D].

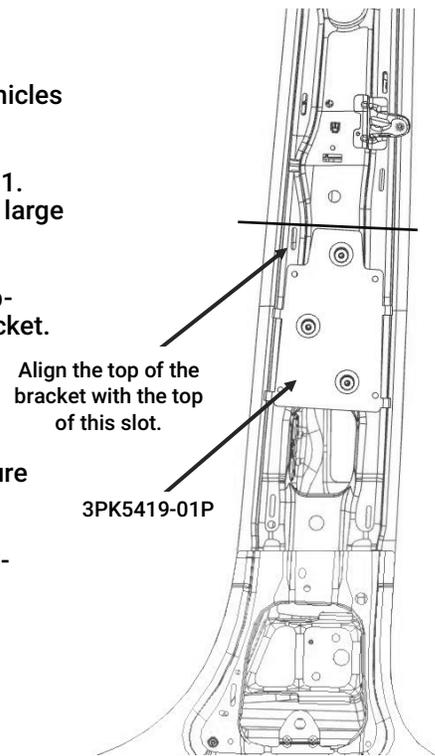


Figure 1

## V. B-pillar Trim Reinstallation

- A. Use the template supplied on the last page to mark the three hole locations in the lower B-pillar trim.
- B. Using a 1" hole saw, drill the holes marked in the previous step.
- C. Reinstall the lower b-pillar trim followed by the upper b-pillar trim, the door seal rubber, the front and rear door sill plates, and finally reattach the seatbelt.

## VI. Mounting Plate Installation

- A. Locate the passenger mounting plate [3PK5419-02P] and (3) button head screws [3X149].
- B. Align the three holes in the plate with the 3 standoffs protruding through the b-pillar trim and loosely secure with the screws (Fig 2). The fasteners will be tightened in a later section.
- C. Repeat on the driver side using the driver mounting plate [3PK5419-02D].

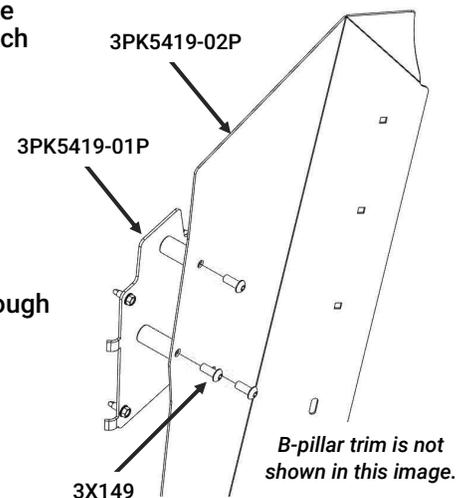
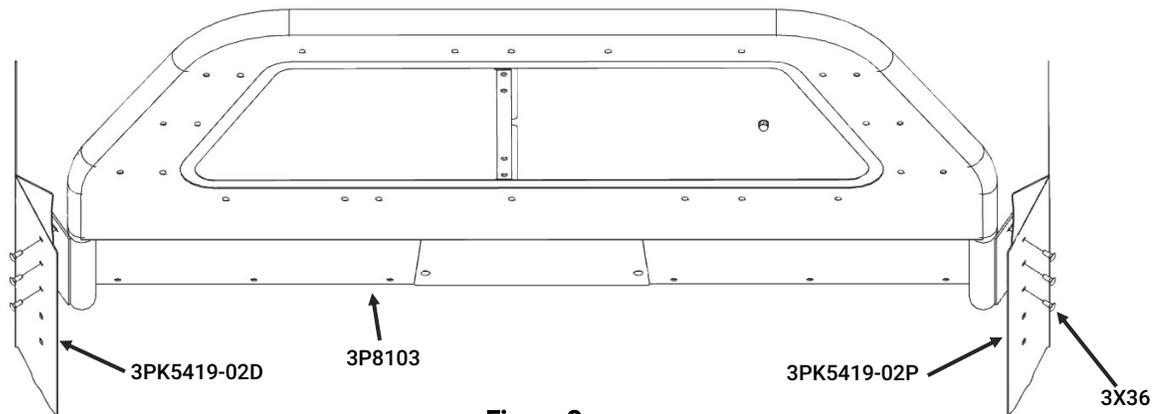


Figure 2

## VII. Partition Installation

**NOTE:** Due to the size and weight of the partition it is recommended that two people lift and position the partition in the vehicle.

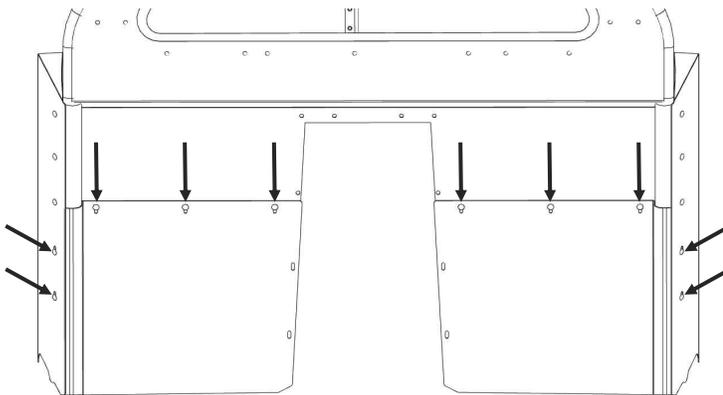
- A. Prepare (3) carriage bolts [3X36] and (3) whiz nuts [3X16Z] on each side of the vehicle.
- B. Position the partition [3P8103] inside the vehicle and align the three uppermost holes in each of the mounting plates with the respective slots on the partition. The flanges on the partition go on the inside face of the mounting plates. See Figure 3 on the following page.
- C. Loosely secure in place with the fasteners prepared in step (A). Install the fasteners such that the smooth head of the carriage bolt is facing towards the outside of the vehicle. The fasteners will be tightened in a later section.



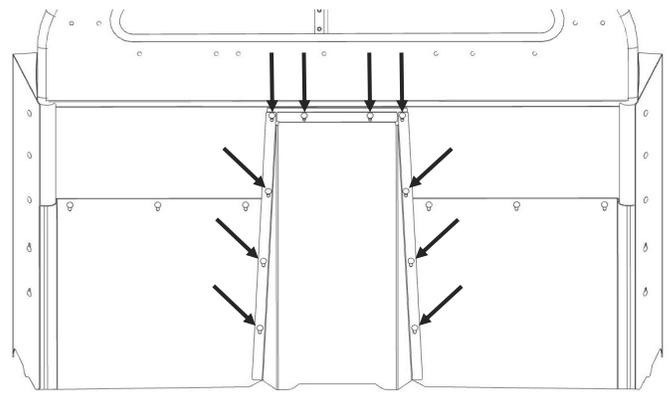
**Figure 3**

## VIII. Seat Protector and Recess Panel Installation

- A. Remove the 6 fasteners holding the cover plate to the middle of the partition. Set the fasteners aside and discard the cover plate.
- B. Place the passenger seat protector [3SP5419-01P] into the vehicle and align the three holes at the top of the panel and the two holes along the outside of the panel with their respective holes in the partition and the mounting plate. The seat protectors fasten on the inside of the mounting plates. See Figure 4.
- C. Loosely install a carriage bolt [3X36] with whiz nut [3X16Z] into each of the (5) holes identified in the previous step. Install the fasteners such that the smooth head of the carriage bolt is facing towards the rear of the vehicle.
- D. Repeat for the driver side with the driver side seat protector [3SP5419-01D].



**Figure 4**



**Figure 5**

- E. Set the Recess Panel [3RP5419-01] into the vehicle and align all (10) holes with their respective holes in the partition and seat protectors. See Figure 5 above.
- F. Loosely install a carriage bolt [3X36] with whiz nut [3X16Z] into each of the (10) holes identified in the previous step. Reuse the fasteners that were removed from the cover plate in step (A). Install the fasteners such that the smooth head of the carriage bolt is facing the rear of the vehicle.
- G. Adjust the partition forwards or backwards until a desirable fit is achieved between the mounting plates and the partition then tighten the (6) fasteners holding the partition to the mounting plates. These are the fasteners that were loosely installed in section VII, step (C).
- H. Have a second person hold the partition against the headliner of the vehicle while the first person tightens the (6) button head screws [3X149] holding the mounting plates to the b-pillar brackets. These are the fasteners that were loosely installed in section VI, step (B).
- I. Adjust the seat protectors and recess panel to achieve the desired fitment and then tighten all (20) fasteners in those components.

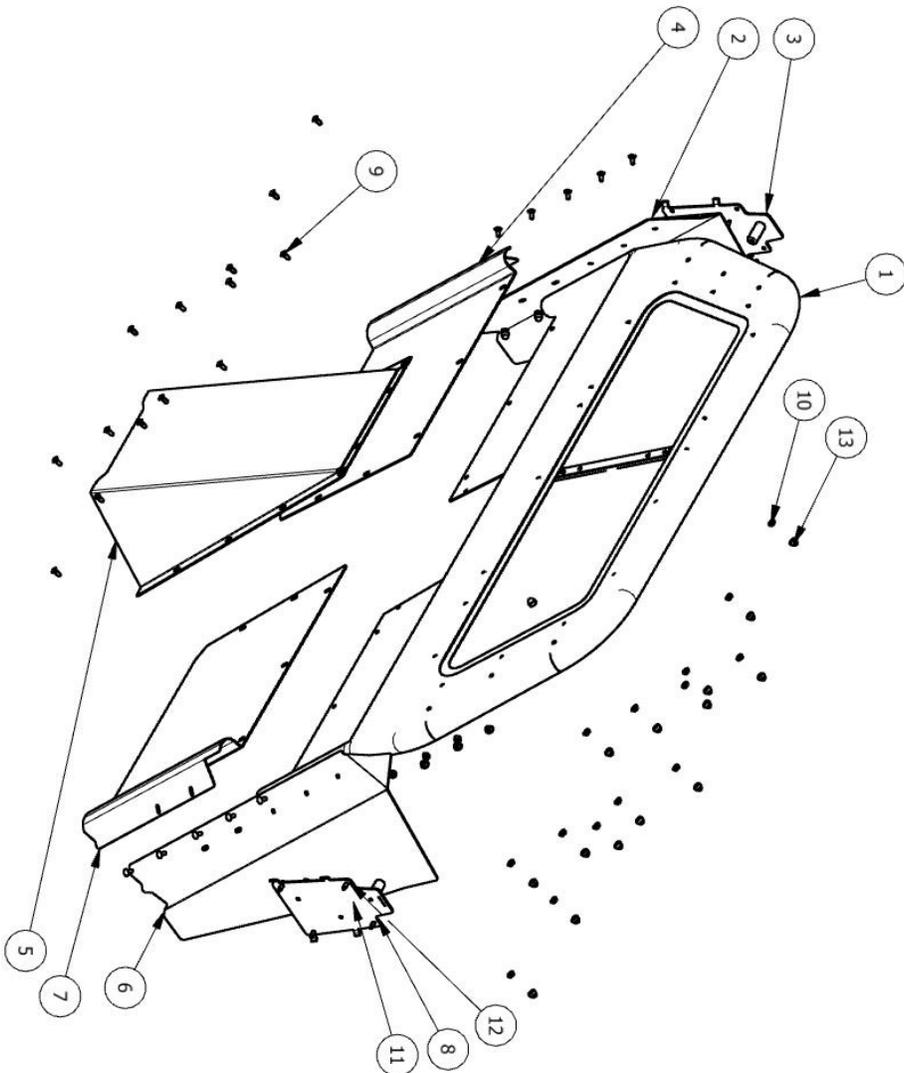
## **IX. Finishing Steps**

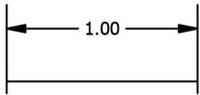
- A. Ensure all fasteners installed in this installation are tight and all panels secure.
- B. Install the wings according to the instructions included with them.
- C. Place plastic caps [3X145] over all fasteners protruding from the partition.

### **Installation complete**

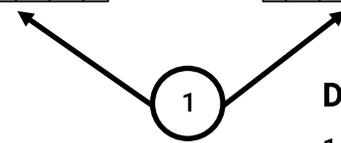
If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

PARTS LIST			DESCRIPTION
ITEM	QTY	PART NUMBER	
1	1	3P8103	2015 TAHOE PARTITION
2	1	3PK5419-02D	MOUNTING PLATE DRIVER SILVERADO 19
3	1	3PK5419-01D	DRIVER B-PILLAR BRACKET WELDMENT
4	1	3SP5419-01D	DRIVER SEAT PROTECTOR SILVERADO 19
5	1	3RP5419-01	RECESS PANEL 19 SILVERADO
6	1	3PK5419-02P	MOUNTING PLATE PASSENGER SILVERADO 19
7	1	3SP5419-01P	PASSENGER SEAT PROTECTOR SILVERADO 19
8	1	3PK5419-01P	PASSENGER B-PILLAR BRACKET WELDMENT
9	26	3X36	1/4-20 X 5/8 CARRIAGE BOLT
10	26	3X16Z	1/4-20 LARGE HEX WHIZ NUT-ZINC
11	6	3X149	5/16-18 X 3/4 BSHCS, BK
12	8	3X162	#14 x 3/4" SELF DRILLING HEX HEAD SCREW
13	26	3X145	BLACK PLASTIC CAP



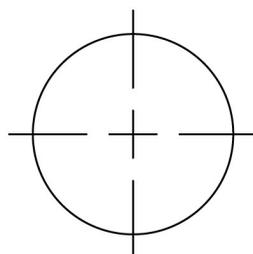
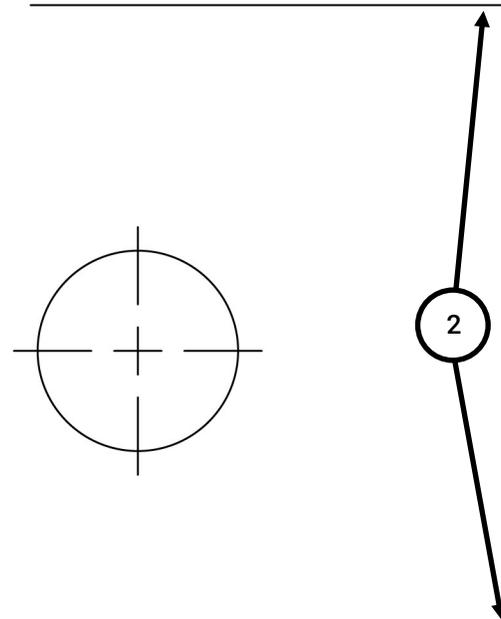
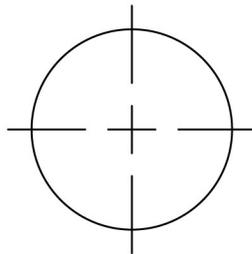


Check Scale (inches)



### Directions

1. Cut out the hatched areas at the top of the page.
2. Cut along the lines at the right of the page to allow the paper to bend.
3. Put the tab at the top of the template in between the two ribs at the top of the driver side lower B-pillar trim.
4. Line the top of the template up with the bump out where the texture begins on the B-pillar trim.
5. Center punch the B-pillar trim through the template to mark the center of the holes.
6. Remove the template and drill the marked locations with a 1" hole saw.
7. Flip the template over and repeat for the passenger B-pillar trim. Use the holes left in the template from step 5 for the locations to center punch the passenger side.



2019-Current  
Chevrolet Silverado 1500  
B-pillar Template

Driver Side  
turn over for passenger side